

TUBES

Installation Instructions

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| (2) Front left/right mount brackets | (12) 5/16" Hex nut |
| (2) Rear left/right mount brackets | (2) 1/2-13 x 2" Hex bolt |
| (12) 5/16-18 x 1-1/4" hex bolt | (2) 1/2" Flat washer |
| (24) 5/16" Flat washer | (2) 1/2" Lock washer |

1. The brackets on this kit mount to the factory step locations under the cab, not the frame like some other applications.
2. Using two 5/16-18 x 1-1/4" hex bolts, 5/16" hex nuts, four 5/16" flat washers and 5/16" lock washers install a left (U.S. driver's side) front mount bracket to the vehicle's existing factory step mounting location. Use existing holes. Thread by hand snug only.
3. Using two 5/16-18 x 1-1/4" hex bolts, 5/16" hex nuts, for 5/16" flat washers and a 5/16" lock washer install a rear mount bracket to the vehicle's existing factory step mounting location. use existing holes. Thread by hand snug only.
4. Bolt the tube (front) to the brackets with a 1/2-13 x 2" hex bolt, lock washer and flat washer. Thread by hand snug only.
5. Using two 5/16-18 x 1-1/4" hex bolts, 5/16" hex nuts, 5/16" flat washers and 5/16" lock washers assemble the rear mount bracket to the step tube extension bracket. Thread by hand snug only, then check the alignment of the tube against the rocker panel. Make any necessary adjustments, then tighten all 1/2-13' hex bolts to 50 ft. lbs. and 5/16-18 hex bolts tighten to 12 ft. lbs.
5. Repeat steps on right side of the vehicle.

