

Installation Instructions

CONTENTS:	(2) Step Tubes	(2) Front mount brackets H-200
	(2) Rear mount brackets H-217	(4) M12-1.75 x 120mm hex bolts
	(4) 1/2-13 x 2" hex bolts	(8) 1/2" flat washers
	(8) 1/2" lock washers	

1. Remove the factory bolts in the front and rear body mounts that go up into the truck cab.
2. Install the supplied M12-1.75 x 120mm bolts through a lock washer, flat washer, mount bracket and into the body mounts. If the factory bolts are M14, re-use them in place of the supplied bolts.
3. Bolt the tube to the brackets with two 1/2-13 x 2" hex bolts, lock washers and flat washers. Snug the bolts, then check the alignment of the tube against the rocker panel. Make any necessary adjustments, then tighten M12 fasteners to 45 ft lbs. and 1/2-13 bolts to 50 ft lbs.
4. Repeat steps on opposite side of the vehicle.

