

Installation Instructions

CONTENTS:	(2) Step Tubes	(2) Front mount brackets H-216
	(1) Right rear bracket H-351	(1) Left rear bracket H-352
	(2) M12-1.75 x 120mm hex bolts	(2) 1/2-13 x 1 1/2" hex bolts
	(4) 1/2-13 x 2" hex bolts	(10) 1/2" flat washers
	(8) 1/2" lock washers	(2) 1/2-13 hex nuts
	(2) Spacers H-054	

1. Remove the factory bolts in the front body mounts that go up into the truck cab.
2. Install the supplied M12-1.75 x 120mm bolts through a lock washer, flat washer, mount bracket and into the front body mount.
3. Attach the rear bracket to the underside of the spring perch at the rear by first placing an H-054 spacer, flat washer, lock washer and 1/2-13 hex nut inside the opening above the hole. Then install a flat washer and bracket onto a 1/2-13 x 1 1/2" hex bolt and affix the assembly to the spring perch by tightening the bolt. To prevent the nut from spinning, a 3/4" "crows foot" can be used on a short extension, or a pry bar can be wedged between the nut and the opening.
3. Bolt the tube to the brackets with two 1/2-13 x 2" hex bolts, lock washers and flat washers. Snugly tighten the bolts, then check the alignment of the tube against the rocker panel. Make any necessary adjustments, then tighten M12 fasteners to 45 ft lbs. and 1/2-13 bolts to 50 ft lbs.
4. Repeat steps on opposite side of the vehicle.

