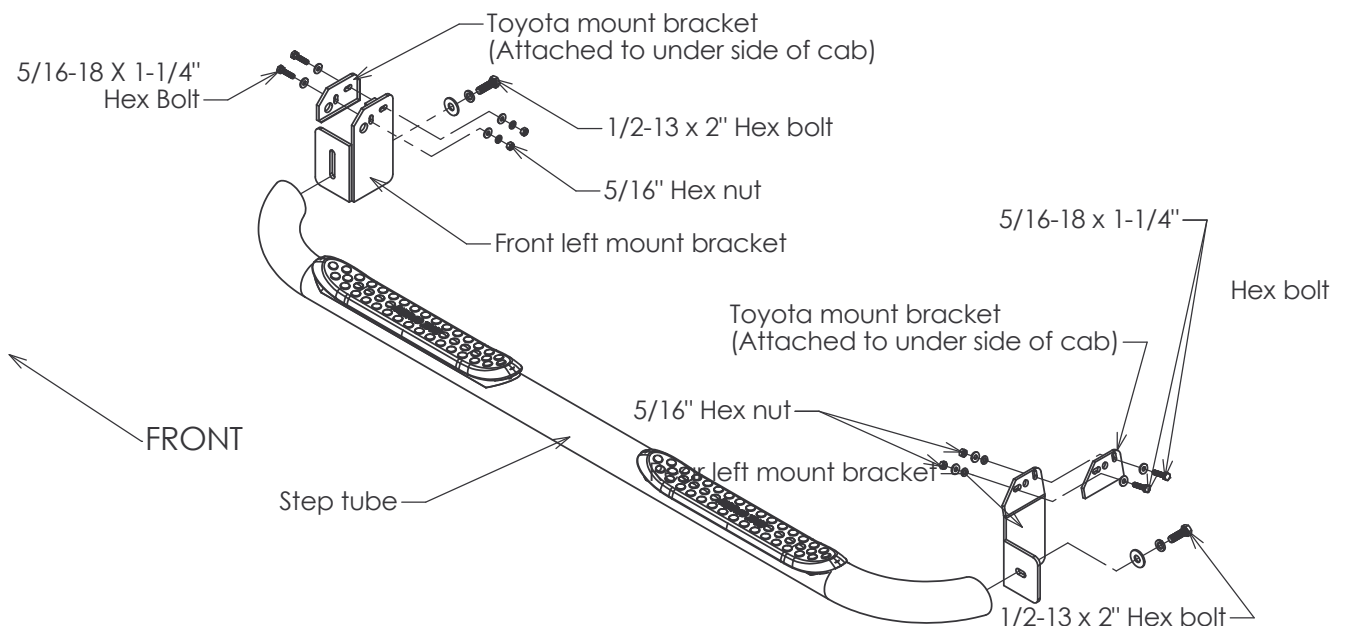


### Installation Instructions

<b>CONTENTS:</b>	( 2 ) 6010 Step Tubes	( 8 ) 5/16" Lock washer
	( 2 ) Front left/right mount brackets	( 8 ) 5/16" Hex nut
	( 2 ) Rear left/right mount brackets	( 4 ) 1/2-13 x 2" Hex bolt
	( 8 ) 5/16-18 x 1-1/4" hex bolt	( 4 ) 1/2" Flat washer
	( 16 ) 5/16" Flat washer	( 4 ) 1/2" Lock washer
		( 2 ) M8 Socket Head Cap Screw

1. The brackets on this kit mount to the factory step locations under the cab, not the frame like some other applications.
2. Using a 5/16-18 x 1-1/4" hex bolt, M8 S.H.C.S. , 5/16-18 hex nut, Three 5/16" flat washers, two 5/16" lock washers install a left ( U.S. driver's side ) front mount bracket to the vehicle's existing factory step mounting location. Use existing hole and factory M8 welded nut, if welded nut is not present use 5/16-18X 1-1/4" hex bolt (supplied) in it's place.Thread by hand snug only.
3. Using two 5/16-18 x 1-1/4" hex bolts , two 5/16-18 hex nuts, two 5/16" flat washers and two 5/16" lock washers install a rear mount bracket to the vehicle's existing factory step mounting location. use existing holes. Thread by hand snug only.
4. Bolt the tube to the brackets with two 1/2-13 x 2" hex bolts, lock washers and flat washers. Snugly tighten the bolts, then check the alignment of the tube against the rocker panel. Make any necessary adjustments, then tighten all 1/2-13' hex bolts to 50 ft. lbs. and 5/16-18 hex bolts tighten to 12 ft. lbs.
5. Repeat steps on right side of the vehicle.



REV.: O  
DATE: 04/19/2001

**\*\* This product is not intended to provide protection for the vehicle or the occupants within \*\***

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