

Installation Instructions

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- (2) STEP TUBES
- (4) MOUNTING BRACKETS H-375
- (12) M8-1.25 x 30mm BOLT
- (12) 3/8" LOCK WASHERS

- (12) 3/8" FLAT WASHERS
- (8) 5/16-18 HEX BOLTS
- (8) 5/16" LOCK WASHERS
- (8) 5/16-18 HEX NUTS
- (16) 5/16" FLAT WASHERS

1. Install the supplied M8-1.25 x 30mm bolts through a lock washer, flat washer, mounting bracket and into the body panel.(Drivers side Front) Snug by hand.
2. Install the supplied M8-1.25 x 30mm bolts through a lock washer, flat washer, mounting bracket and into the body panel. (Drivers side Rear) Snug by hand.
3. Bolt the tube to the mounting brackets with two 5/16-18 hex bolts, lock washers, flat washers and 5/16-18 hex nuts. Snug the bolts, then check the alignment of the tube against the rocker panel.
4. Make any necessary adjustments, then tighten M8 and 5/16-18 fasteners to 12 ft lbs each.
5. Repeat steps on opposite side of vehicle.

