

Installation Instructions

CONTENTS:	(2) Step Tubes	(16) 5/16" Lock washer
	(2) Left mount brackets	(8) 5/16" Hex nut
	(2) Right mount brackets	(8) M8 Socket Head Cap Screw
	(8) 5/16-18 x 1-1/4" hex bolt	(24) 5/16" Flat washer

1. Remove factory under cladding by removing trim screws toward the front and rear of the vehicle. Slide under cladding toward the front of vehicle until free of body, remove from vehicle.
2. Using two M8 x 30mm S.H.C.S. , two 5/16" flat washers and two 5/16" lock washers install left (U.S. driver's side) front mount bracket to the vehicle. Use existing factory M8 tapped holes. Thread by hand snug only.
3. Using two M8 x 30mm S.H.C.S. , two 5/16" flat washers and two 5/16" lock washers install left (U.S. driver's side) rear mount bracket to the vehicle. Use existing factory M8 tapped holes. Thread by hand snug only.
4. Hold under cladding up to brackets and mark the bracket locations. Cut out marked area, large enough for under cladding to fit around the bracket. Reassemble the under cladding to the vehicle by re-inserting factory trim screws.
5. Bolt the tube to the brackets with four 5/16-18x1-1/4" hex bolts, four 5/16" hex nuts, four lock washers and four flat washers. Snugly tighten the bolts, then check the alignment of the tube against the rocker panel. Make any necessary adjustments, then tighten all 5/16-18 hex bolts tighten to 12 ft. lbs.
6. Repeat steps on right side of the vehicle.

