

### Installation Instructions

<b>CONTENTS:</b> (2) STEP TUBES	(2) H-324 TAPPED BLOCK	(10) H-009 1/2 HEX NUT
(1) H-317 LEFT FRONT BRKT.	(2) H-050 1/2 X 2 1/2 STUD	(8) H-063 5/16 X 1 1/4 HEX BOLT
(1) H-318 RIGHT FRONT BRKT.	(2) H-066 1/2 X 5 1/2 U-BOLT	(16) H-011 5/16 FLAT WASHER
(2) H-467 FRONT BRKT.	(4) H-003 1/2 X 1 1/2 HEX BOLT	(8) H-012 5/16 LOCK WASHER
(1) H-360 LEFT REAR BRKT.	(14) H-001 1/2 FLAT WASHERS	(8) H-030 5/16 HEX NUT
(1) H-361 RIGHT REAR BRKT.	(10) H-002 1/2 LOCK WASHERS	

1.) Drill out front torque box hole from 3/8 to 9/16. Insert 1/2 -13 U-bolt up through one hole and out the other. Hold the H-318 right front bracket up to the threaded ends and install a 1/2 flat washer, lock washer and nut to both ends. Finger tighten only. Attach H-467 front bracket to H-318 as shown with two 1/2 -13 x 1 1/2 hex bolts, four 1/2 flat washers, two lock washers and two hex nuts.

2.) Attach the 1/2 x 2 1/2 stud to the H-324 tapped block. Feed them through the rear torque box hole. Slide H-360 bracket over the stud and fasten with a 1/2 flat washer, lock washer and nut. Finger tighten only.

3.) Bolt the tube to the brackets with two 5/16 x 1 1/4 hex bolts, four washers, two lock washers and two hex nuts on each end as shown. before tightening the bolts, check the alignment of the tube against the rocker panel. Make any necessary adjustments, Then tighten the 1/2 fasteners to 50 ft/lbs, 5/16 to 8 ft/lbs.

4.) Repeat steps on oppsite side of vechicle.

