BACK COUNTRY®

TAHOE / YUKON 7017

ENGINEERED STEP TUBES

Installation Instructions

CONTENTS:

(2) Step Tubes	(4) M8-1.25 x 30mm S.H.C.S.	(4) 1/2-13 Hex bolts
(2) H-200 Front brackets	(4) 5/16-18 Hex bolts	(2) 1/2-13 Hex nuts
(1) H-360 Left Rear bracket	(4) 5/16" Lock washers	(10)1/2" Flat washers
(1) H-361 Right Rear bracket	(4) 5/16-18 Hex nuts	(8) 1/2" Lock washers
(2) H-378 Rear strap bracket	(8) 5/16" Flat washers	

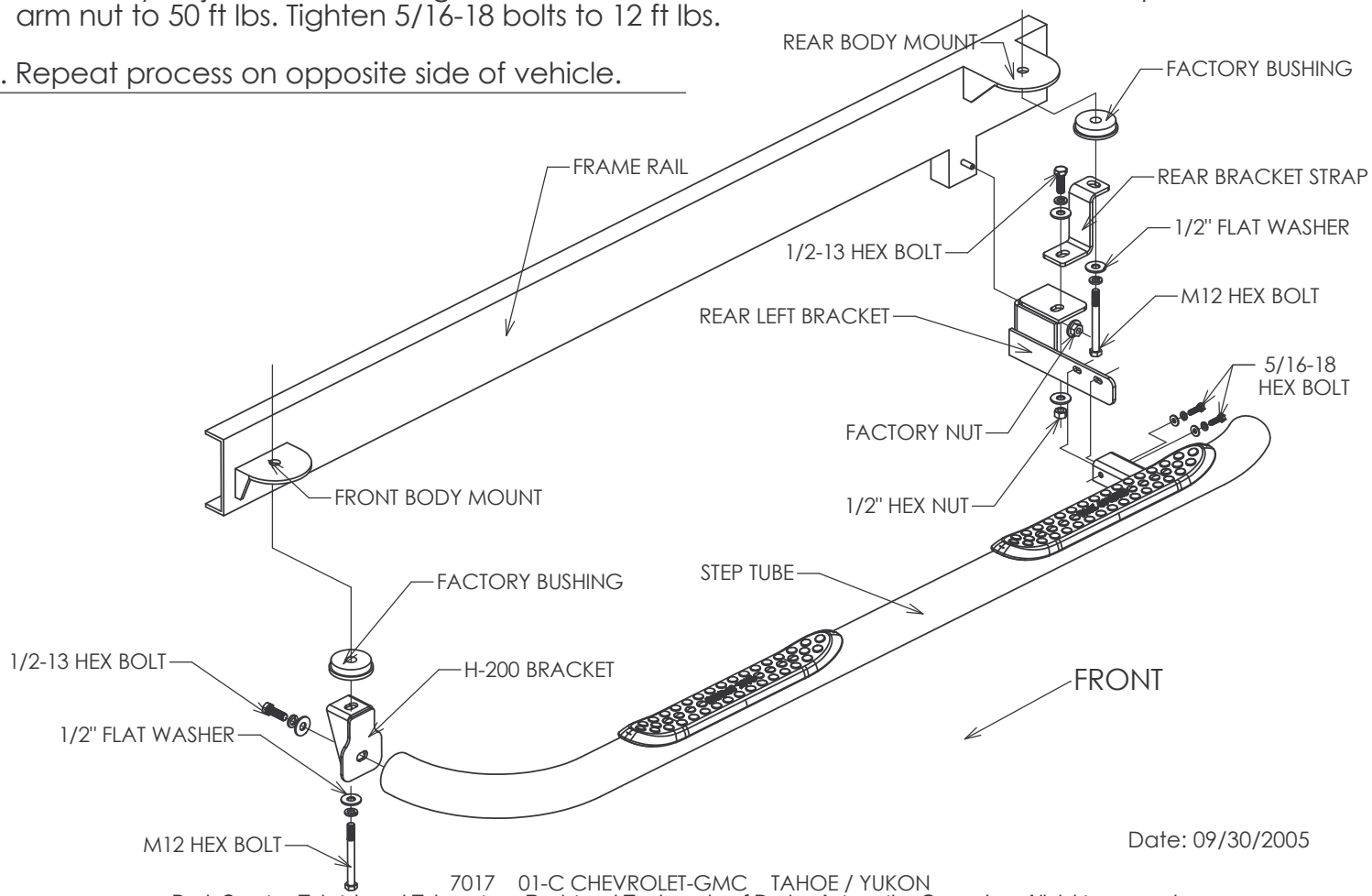
1. Remove the factory bolts and rear body mounts that go up into the body.

2. Thread a supplied M12-1.75x120mm bolt though a 1/2" lock washer, 1/2" flat washer, H-200 front mount bracket and into the front bofy mount, hand tighten only. Attach the H-378 bracket in the same manner, hand tighten only.

3. Remove the factory nut at the lower suspension arm, slip the rear bracket over the bolt and reinstall the nut. Fasten the rear bracket with the upper H-378 bracket using a 1/2-13 Hex bolt, 1/2" flat washers, 1/2" lock washers and a 1/2-13 Hex nut supplied, hand tighten only.

4. Insert a 1/2-13 Hex bolt, 1/2" lock washer and a 1/2" flat washer though the H-600 front bracket, into the front end of the step tube. Bolt rear tube bracket to rear extension bracket with two 5/16-18 hex bolts, 5/16" flat washers, 5/16" lock washers and 5/16-18 hex nuts. Snug the bolts, then check the alignment of the tube against the rocker panel. Make any necessary adjustments, then tighten M12 bolts to 45 ft lbs and 1/2-13 bolts and suspension arm nut to 50 ft lbs. Tighten 5/16-18 bolts to 12 ft lbs.

5. Repeat process on opposite side of vehicle.



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