

BACK COUNTRY[®] JEEP LIBERTY 7018

ENGINEERED STEP TUBES

Installation Instructions

CONTENTS:

- | | |
|-------------------------------|-------------------------------------|
| (2) Step Tubes | (28) H-011 5/16" Flat Washer |
| (1) H-450 Right Front Bracket | (20) H-012 5/16" Lock Washer |
| (1) H-451 Left Front Bracket | (20) H-030 5/16" Hex Nut |
| (1) H-452 Right Rear Bracket | (6) H-065 5/16-18 "U" Bolt |
| (1) H-453 Left Rear Bracket | (4) H-009 1/2-13 Hex Nut |
| (2) H-066 1/2-13 "U" Bolt | (4) H-001 1/2" Flat Washer |
| | (4) H-002 1/2" Lock Washer |
| | (8) H-063 5/16-18 x 1-1/4" Hex Bolt |

1. Insert 5/16" "U" Bolt through one hole in the frame and out through the other hole for the Left Front bracket. Install bracket, 5/16" flat Washers, Lock Washers and Hex Nuts (finger tight only).
2. Insert a 1/2-13 "U" Bolt through one hole in the frame and out the other for the Left Rear bracket. Install bracket, 1/2" flat Washers, Lock Washer, and Hex Nuts (finger tight only).
3. Attach Left Step Tube to mounting brackets using 5/16-18 hex bolts, Flat Washers, Lock Washers and Hex Nuts.
4. Support tube with blocks or floor jack, mark the holes to be drilled on the body panel and remove assembly for drilling. Drill two 1/2" holes at each location.
5. Insert a 5/16" "U" Bolt in one hole and out the other. Re-install the assembly and finger tighten.
6. Check Alignment against vehicle rocker panel and tighten all 5/16-18 hex bolts to 12 ft/lbs and all 1/2-13 to 45ft/lbs.
7. Repeat process on opposite side of vehicle.

