

## ENGINEERED STEP TUBES

### Installation Instructions

#### CONTENTS:

(8) 5/16-18 x 1-1/4" HEX BOLT  
(28) 5/16" FLAT WASHER  
(20) 5/16" LOCK WASHER

(8) 5/16" HEX NUT  
(12) H-076 M8 HEX BOLT  
(1) H-395 (L) REAR BRACKET  
(3) H-396 (R) REAR/ FRONT BRACKETS

1. Driver side front, Install the supplied M8-1.25 x 30mm bolts through a lock washer, flat washer, mounting bracket and into the factory tapped holes on the body panel and under the frame. Snug by hand.
2. Driver side rear, Repeat the same process for the rear bracket. Snug by hand only.
3. Bolt the tube to the mounting brackets with two 5/16-18 hex bolts, lock washers, flat washers and 5/16-18 hex nuts. Snug the bolts, then check the alignment of the tube against the rocker panel.
4. Make any necessary adjustments, then tighten M8 and 5/16-18 fasteners to 12 ft lbs. each.
5. Repeat steps on opposite side of vehicle, Except both Front and Rear bracket on Passenger side are H-396 brackets.

