

### Installation Instructions

<b>CONTENTS:</b>	(2) STEP TUBES	(16) H-011 5/16 FLAT WASHER	(8) H-020 3/8-16 HEX NUT
	(2) H-462 FRONT BRACKET	(8) H-063 5/16 X 1 1/4" HEX BOLT	(24) H-037 3/8 FLAT WASHER
	(2) H-463 REAR BRACKET	(8) H-030 5/16 HEX NUT	(1) H-034 M8 Plug tap
	(8) H-070 M8 x 30 HEX BOLTS	(16) H-038 3/8 LOCK WASHER	
	(8) H-012 5/16 LOCK WASHER	(8) H-062 3/8-16 X 1 1/4" HEX BOLT	

- 1.) Install driver's side front bracket (H-462 ) to the inside of rocker panel. Use two M8 x 30mm hex bolts, two 3/8 lock washer, two 3/8 flat washer in the top factory tapped holes. If holes are not tapped a M8 plug tap is supplied. Feed two 3/8-16 x 1 1/4" bolts and two flat washers, through the rocker panel as shown. Attach with two flat washers, two lock washers and two nuts.
- 2.) Driver's side rear (H-463), Repeat the same process for the rear bracket. Snug by hand only.
- 3.) Bolt the tube to the mounting brackets with two 5/16 hex bolts, two lock washers, four flat washers, two hex nut per side. Snug the bolts , then check the alignment of the tube against the rocker panel.
- 4.) Make any necessary adjustments, then torque the 3/8 & M8 fasteners to 28 ft. lbs, 5/16 bolts to 12 ft. lbs.
- 5.) Repeat steps on the following side.

