

Installation Instructions

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| (2) STEP TUBES | (4) H-086 1/2 X 3 1/2 U-BOLT | (10) H-063 5/16 X 1 1/4 HEX BOLT |
| (1) H-488 REAR RIGHT BRACKET | (2) H-065 5/16 X 2 1/16 U-BOLT | (24) H-011 5/16 FLAT WASHER |
| (1) H-489 REAR LEFT BRACKET | (16) H-001 1/2 FLAT WASHER | (14) H-012 5/16 LOCK WASHER |
| (1) H-490 FRONT RIGHT BRACKET | (8) H-002 1/2 LOCK WASHER | (14) H-030 5/16 HEX NUT |
| (1) H-491 FRONT LEFT BRACKET | (8) H-009 1/2 HEX NUT | |
| (2) H-492 FRONT T-BRACKET | | |

1.) Remove the two rubber grommets from rear left bottom of frame. Feed an H-086 1/2 U-bolt up through one hole and out the other so that the threads hang down. Hold the H-489 rear left bracket up to the threaded ends and install two 1/2 flat washer, a 1/2 lock washer and 1/2 hex nut to both ends. Finger tighten only.

2.) Locate and remove the two rubber grommets from the front left torque box. Feed another H-086 1/2 U-bolt up through one hole and out the other. Hold the H-491 front left bracket up to the threaded ends and install a 1/2 flat washer, 1/2 lock washer and 1/2 hex nut to both ends. Bolt on the H-492 front T-bracket to H-491 as shown with a 5/16 x 1 1/4 hex bolt, two 5/16 flat washer, a 5/16 lock washer and a 5/16 hex nut.

3.) Attach the right tube to the front and rear brackets with four 5/16 x 1 1/2 hex bolts, eight 5/16 flat washers, four 5/16 lock washer and four 5/16 hex nuts. Snug the bolts and check the alignment to the rocker panel. Make any necessary adjustments. Line up the H-492 T-bracket to the inside lip on the splash panel. Mark two 3/8 holes through the bracket. Remove the bracket and drill two 3/8 holes on 2 1/16 center. Feed the H-065 U-bolt up through one hole and out the other. Remount the H-492 bracket with two 5/16 flat washer, two 5/16 lock washer and two 5/16 hex nuts. Torque the 1/2 nuts to 50 ft/lbs, the 5/16 hardware to 12 ft/lbs.

4.) Repeat steps on oppsite side of vehicle.

