

### ENGINEERED STEP TUBES

## Installation Instructions

### CONTENTS:

(8) H-475 STUD PLATE	(1) H-497 FRONT RIGHT BRKT	(10) H-063 5/16 X 1 1/4 HEX BOLT
(1) H-493 FRONT LEFT BRKT.	(8) H-037 3/8 FLAT WASHER	(20) H-011 5/16 FLAT WASHER
(2) H-494 FRONT SUPPORT	(8) H-038 3/8 LOCK WASHER	(10) H-012 5/16 LOCK WASHER
(1) H-495 REAR LEFT BRKT.	(8) H-020 3/8 HEX NUT	(10) H-030 5/16 HEX NUT
(1) H-496 REAR RIGHT BRKT.		

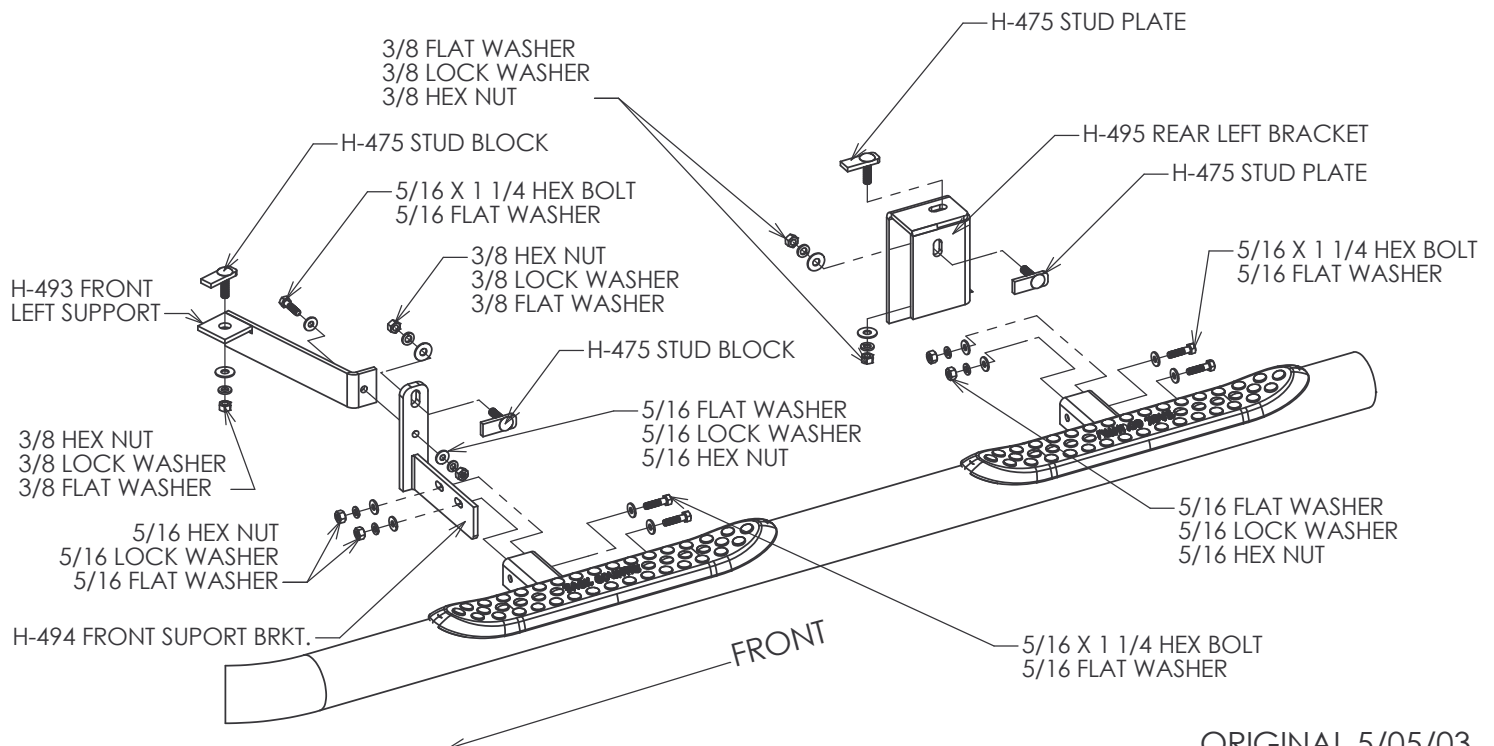
1.) Remove four factory rubber grommets from the drivers side. One from the front door sill, front sub frame, rear door sill and rear torque box. Install a H-475 stud plate in each hole with the threads facing out.

2.) Bolt the H-493 front left brkt to a H-494 front support with one 5/16 x 1 1/4 hex bolt, two flat washers, one lock washer and a hex nut as shown. Mount this bracket to the front two stud plates with a 3/8 flat washer, lock washer and hex nut. leave loose. Take precautions to be sure stud plates pre supported by both sides of the holes.

3.) Mount the H-495 rear left brkt to the two rear stud plates using a 3/8 flat washer, lock washer and hex nut as shown. Leave loose

4.) Attach the tube to the brackets with four 5/16 x 1 1/4 hex bolts, eight flat washers, four lock washers and four hex nuts. Align tube with rocker panel and tighten all hardware. Torque 3/8 bolts to 20 ft/lbs, 5/16 fasteners to 12 ft/lbs each.

5.) Repeat steps on oppsite side.



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