

Installation Instructions

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| (1) H-503 FRONT RIGHT BRKT. | (4) H-004 1/2 X 2 HEX BOLT | (2) H-037 3/8 FLAT WASHER |
| (1) H-504 REAR RIGHT BRKT. | (8) H-002 1/2 LOCK WASHER | (4) H-063 5/16 X 1 1/4 HEX BOLT |
| (1) H-506 FRONT LEFT BRKT. | (8) H-001 1/2 FLAT WASHER | (4) H-012 5/16 LOCK WASHER |
| (1) H-507 REAR LEFT BRKT. | (4) H-009 1/2 HEX NUT | (6) H-011 5/16 FLAT WASHER |
| (2) H-390 STUD PLATE | (2) H-020 3/8 HEX NUT | (2) H-030 5/16 HEX NUT |
| (2) H-086 1/2 X 3 1/2 U-BOLT | (2) H-038 3/8 LOCK WASHER | (2) H-060 5/16 CLIP NUT |

- 1.) Remove front-most grommet & pull back tape at front inner door sill area. Snap in one 5/16 clip nut at upper rear round hole which was covered by tape.
- 2.) Place the stud of the H-390 stud plate through the front hole in the front bracket and thread a 3/8 hex nut w/lock & flat washer. Leave loose.
- 3.) Hold bracket up into place making sure the stud plate goes fully into large hole at front door sill. Insert 5/16 X 1 1/4 hex bolt, lock washer, flat washer through upper rear bracket hole into clip nut. Insert 5/16 X 1 1/4 hex bolt, two flat washers, lock washer & hex nut through lower rear hole in bracket & through front hole in rocker panel.
- 4.) Remove two rear most grommets in rear door sill area. Hold rear bracket into place. Insert 1/2 X 3 1/2 U-bolt through body so two threaded ends protrude through the holes. Fasten w/ (2) 1/2 flat & lock washers & hex nuts.
- 5.) Attach tube to brackets align & tighten. Tighten 1/2 bolts to 45 ft/lbs, 3/8 bolts to 20 ft/lbs, and 5/16 bolts to 12 ft/lbs. Repeat installation on opposite side.

