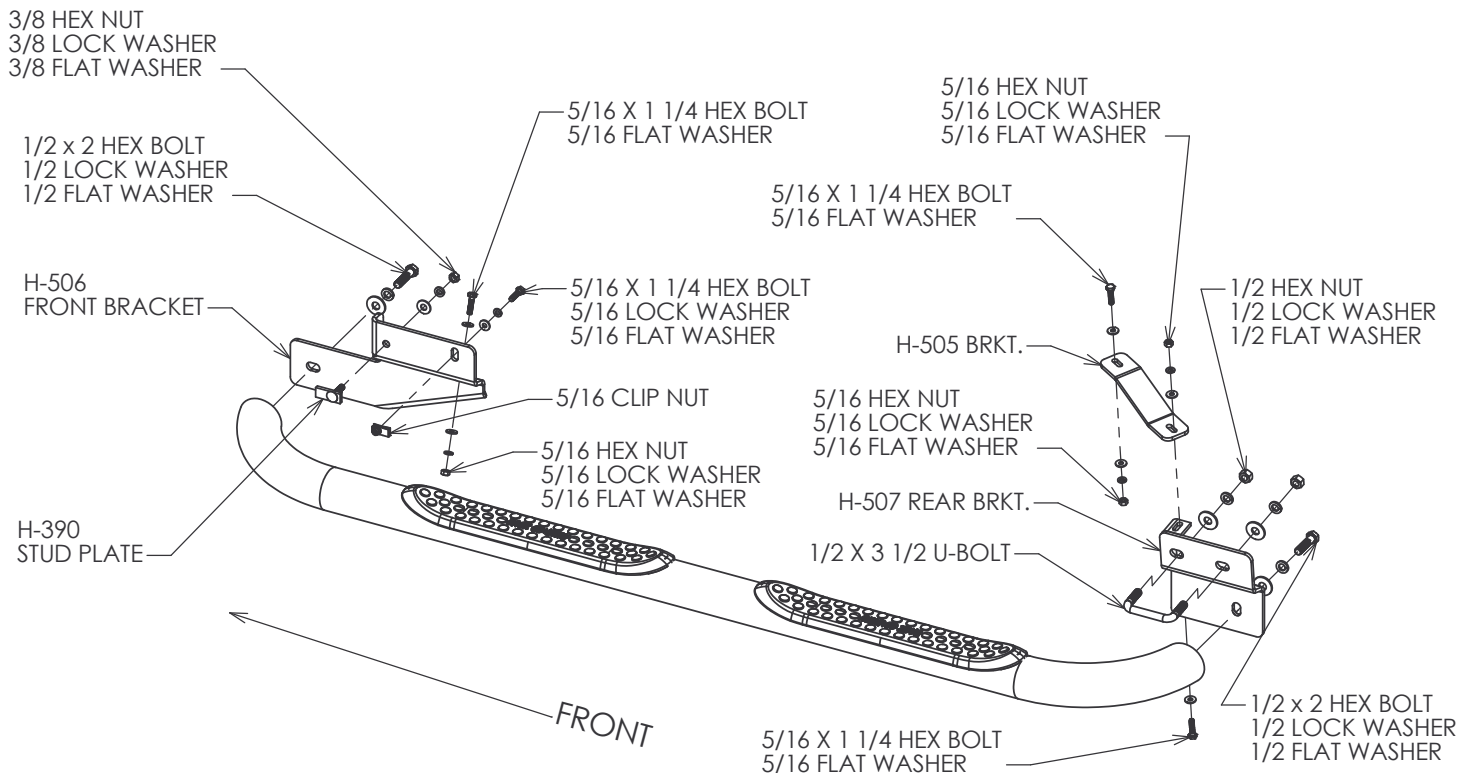


### Installation Instructions

#### CONTENTS:

- |                              |                            |                                 |
|------------------------------|----------------------------|---------------------------------|
| (1) H-503 FRONT RIGHT BRKT.  | (4) H-004 1/2 X 2 HEX BOLT | (2) H-037 3/8 FLAT WASHER       |
| (1) H-504 REAR RIGHT BRKT.   | (8) H-002 1/2 LOCK WASHER  | (8) H-063 5/16 X 1 1/4 HEX BOLT |
| (2) H-505 R & L REAR BRACE   | (8) H-001 1/2 FLAT WASHER  | (8) H-012 5/16 LOCK WASHER      |
| (1) H-506 FRONT LEFT BRKT.   | (4) H-009 1/2 HEX NUT      | (14) H-011 5/16 FLAT WASHER     |
| (1) H-507 REAR LEFT BRKT.    | (2) H-020 3/8 HEX NUT      | (6) H-030 5/16 HEX NUTS         |
| (2) H-390 STUD PLATE         | (2) H-038 3/8 LOCK WASHER  | (2) H-060 5/16 CLIP NUT         |
| (2) H-086 1/2 X 3 1/2 U-BOLT |                            |                                 |

- 1.) Remove front-most grommet & pull back tape at front inner door sill area. Snap in one 5/16 clip nut at upper front most round hole which was covered by tape.
- 2.) Place the stud of the H-390 stud plate through the front hole in the front bracket and thread a 3/8 hex nut w/lock & flat washer. Leave loose.
- 3.) Hold bracket up into place making sure the stud plate goes fully into large hole at front door sill. Insert 5/16 X 1 1/4 hex bolt, lock washer, flat washer through upper rear bracket hole into clip nut. Insert 5/16 X 1 1/4 hex blot, two flat washers, lock washer & hex nut through lower rear hole in bracket & through front hole in rocker panel.
- 4.) Remove two rear most grommets in rear door sill area. Hold rear bracket into place with attachment point for strap bracket facing forwards. Insert 1/2 X 3 1/2 U-bolt through body so two threaded ends protrude through the holes. Fasten w/ (2) 1/2 flat & lock washers & hex nuts.
- 5.) Attach tube to brackets align & tighten. Affix rear mount strap from hole in brace in floor to rear bracket attachment point. Secure w/ (2) 5/16 X 1 1/4 bolts (4) flat washers (2) lock washers & (2) hex nuts. Tighten 1/2 bolts to 45 ft/lbs , 3/8 bolts to 20 ft/lbs, and 5/16 bolts to 12 ft/lbs. Repeat installation on opposite side.



REV C 6/07/04