

Installation Instructions

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|--------------------------|---------------------------------|
| (2) 6037 Step Tubes | (4) H-001 1/2" Flat Washer |
| (2) H-216 Front Bracket | (4) H-002 1/2" Lock Washer |
| (2) H-515 Rear Bracket | (4) H-004 1/2"-13 x 2" Hex Bolt |
| (1) H-239 Plastic Sleeve | |

- 1) Remove factory bolts that secure the body to the frame at the front and rear of the cab.
- 2) Using the supplied 1.50ID x 3" plastic sleeve, set the head of each bolt into the tube and tap the bolt out of the body bushing, taking care not to damage the threads. (Always wear eye protection) Refer to figure A.
- 3) Reinstall the factory bolt through the H-216 front bracket and H-515 rear bracket and back into the factory bushing. Hammer the bolt back through.
- 4) Re-install the H-216 assembly into the front frame location, and the H-515 assembly back into the frame at the rear of the cab. Leave the brackets loose enough for adjustment.
- 5) Bolt tube to the brackets with two 1/2-13 x 2" hex bolts, lock washers and flat washers. Both tubes are identical so orientation is not critical. Align tube and tighten all M14 fasteners to 65 ft/lbs. Tighten 1/2" fasteners to 50 ft/lbs.
- 6) Repeat steps on opposite side of vehicle.

