

## ENGINEERED STEP TUBES

### Installation Instructions

<b>CONTENTS:</b>	(2) 6038 Step Tubes	(8) H-001 1/2" Flat Washer
	(2) H-226 Front Bracket	(8) H-002 1/2" Lock Washer
	(2) H-200 Rear Bracket	(4) H-004 1/2"-13 x 2" Hex Bolt
		(4) H-056 M12-110mm Hex Bolt

- 1) Remove factory bolts that secure the body to the frame at the front and rear of the cab.
- 2) Install the M12 bolt, 1/2" lock washer, 1/2" flat washer through the H-226 front bracket and H-200 rear bracket and back into the factory bushing.
- 3) Install the H-226 assembly into the front frame location, and the H-200 assembly into the frame at the rear of the cab. Leave the brackets loose enough for adjustment.
- 4) Bolt tube to the brackets with two 1/2-13 x 2" hex bolts, lock washers and flat washers. Align tube and tighten all M12 fasteners to 45 ft/lbs. Tighten 1/2" fasteners to 50 ft/lbs.
- 5) Repeat steps on opposite side of vehicle.

