

Installation Instructions

CONTENTS:	(2) Step Tubes	(4) Mount brackets
	(4) Spacers	(4) M12-1.75 x 90mm hex bolts
	(4) M12-1.75 x 110mm hex bolts	(4) 1/2-13 x 2" hex bolts
	(8) 1/2" flat washers	(8) 1/2" lock washers

Please note: there are differences in body mount bushing thickness depending on model and year Wrangler you have. We have supplied two different length bolts M12 x 90 and 110mm. Use the 90mm bolts first, if the 90mm bolt does not thread in at least 1/2", use the 110mm bolts.

1. Removal of the factory steps may be necessary, simply unbolt them where they meet the frame. Remove the factory bolts in the front and rear body mounts that go up into the truck body.
2. Install the supplied M12-1.75 x 90mm bolts through a lock washer, flat washer, mount bracket, spacer and into the front and rear body mounts. Snug the bolts, but do not tighten at this time.
3. Bolt the tube to the brackets with two 1/2-13 x 2" hex bolts, lock washers and flat washers. Snugly tighten the bolts, then check the alignment of the tube against the rocker panel. Make any necessary adjustments, then tighten M12 fasteners to 45 ft lbs. and 1/2-13 bolts to 50 ft lbs.
4. Repeat steps on opposite side of the vehicle.

